

Upgrade Information of MPE720 Version 7.44 Lite

1. Added and Improved Functions

1.1 Version 7.44 Lite Upgrade Information

Items added and features improved from MPE720 version 7.43 Lite to version 7.44 Lite are as follows.

No.	Feature	Classification
1	The number of monitor data could be established in real time trace and XY trace.	Improvement
2	Supported the function that indicate and choose the unallocated axis in the library function.	Improvement
3	Improved the watch function.	Improvement
4	The operation which adds a register from a program editor screen to the trace was improved.	Improvement
5	It became possible to export a property information of program.	Improvement
6	Indication of status of transfer function was improved.	Improvement
7	Improved the processing of real time trace when the scan time is unmatch.	Improvement
8	Improved the Initiation method of detail definition in a module configuration definition.	Improvement
9	Improved the input of a search variable of a project search.	Improvement
10	Improved the internal process of a motion program.	Improvement
11	Improved the contents of the error message when logging starts.	Improvement
12	Improved the indication of printing the ladder editor.	Improvement
13	Improved the compilation processing in an Expression instruction.	Improvement
14	Improved the compilation processing in a motion program.	Improvement
15	Improved the display processing in a CP ladder.	Improvement
16	Improved the indication of reserved words of an Expression instruction.	Improvement
17	Improved the processing of operand input of a ladder editor.	Improvement

1.2 Past Upgrade Information

No.	Upgrade Information	Remarks
1	MPE720 version 7.42 Lite upgrade information	version 7.41→version 7.42
2	MPE720 version 7.43 Lite upgrade information	version 7.42→version 7.43

2. Description

No. 1 The number of monitor data could be established in real time trace and XY trace.

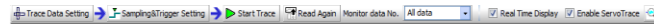
The number of trace data collected at the operation of rereading or a trace stop in real time trace and XY trace can be established.

We added the screen item on the tool bar of a screen for setting the trace data collected.

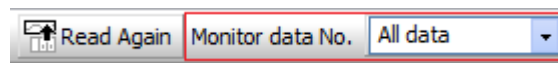
■Real time trace screen



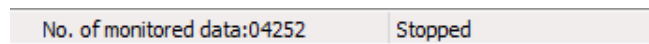
■XY trace screen



■List



A status bar was added, and the number of results of the collected trace data and trace execution status will be indicated.



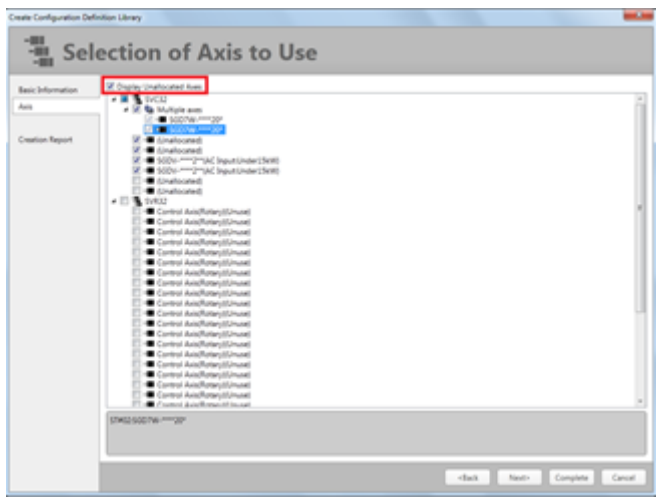
【Support Version】

○Controller

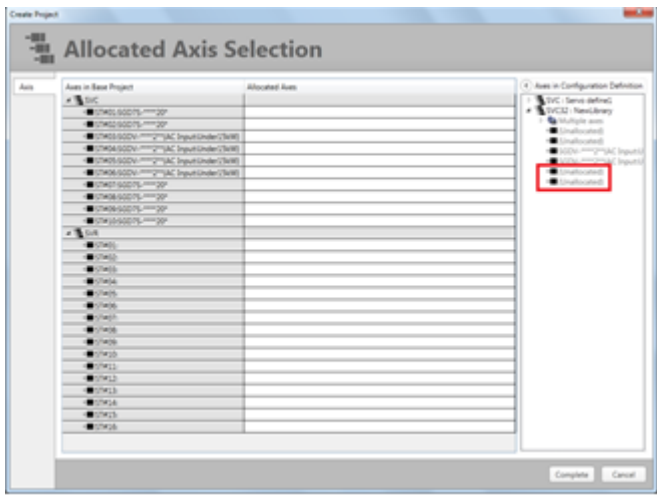
Controller	Support Firmware Version
Σ-7C	It is not dependent on the version.
MP2400	It is not dependent on the version.

No. 2 Supported the function that indicate and choose the unallocated axis in the library function.

It became possible to choose display/nondisplay unallocated axis in a configuration definition package making Wizards :: axis page, and it became possible to choose an unallocated axis as a target axis.



It became possible to indicate and choose an unallocated axis in a making project Wizards:: axis page.



【Support Version】

○Controller

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No. 3 Improved the watch function.

(1) The setting of a watch can be imported/exported.

It's possible to choose the following item from a pop-up menu on the watch screen and use the export/import function.

‘Export’

‘Import’

※ It was the menu for export/import of register data in Ver.7.43, but it'll be change from MPE720 Ver7.44.

(2) The upper limit of the number of a registration variable/register of the watch was made 200.

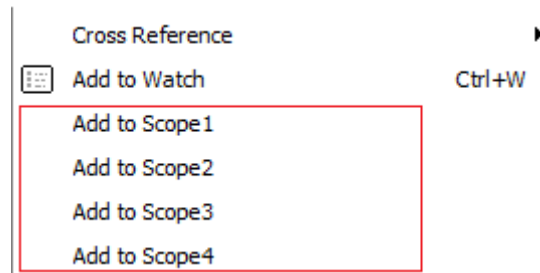
【Support Version】

○Controller

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Σ-7C	It is not dependent on the version.
MP2400	It is not dependent on the version.

No. 4 The operation which adds a register from a program editor screen to the trace was improved.

The ladder program and the motion program prepared the menu to specify the trace number as the pop-up menu.



An addition destination will be real time trace only. It is possible that additional operation concludes without the choosing dialog of the trace number and the trace kind being indicated.

At the following choice state, the trace can be added to operate more than one register at once about a ladder program.

- * Operand: existence movement
- * Device: A register of all operands in the device is a target.
- * Rung: A register of all operands of the whole devices in Rung is a target.
- * More than one devices/Rung: A register of the operand in the area is a target.

At the following choice state, the trace can be added to operate more than one register at once about a motion program.

- * Area no selection: adds the all register which exists in the cursor line.
- * Area selection: adds the all register included in the character string.

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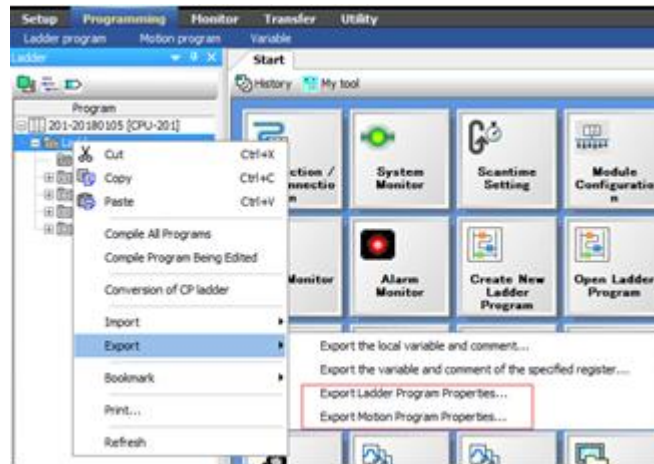
No. 5 It became possible to export a property information of program.

It became possible to export a property information of program.

It's possible to execute the export function from a pop-up menu of a ladder window or a motion window.

* Export of a property information of a ladder program.

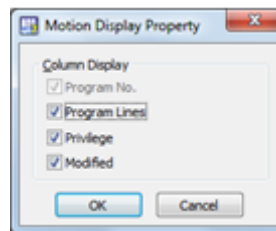
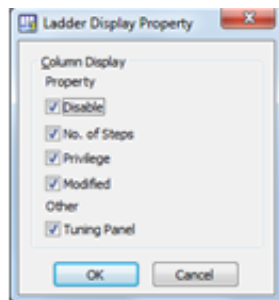
* Export of a property information of a motion program.



When the menu is chosen, it's possible to choose the property item to export and execute an export.

【Ladder】

【Motion】



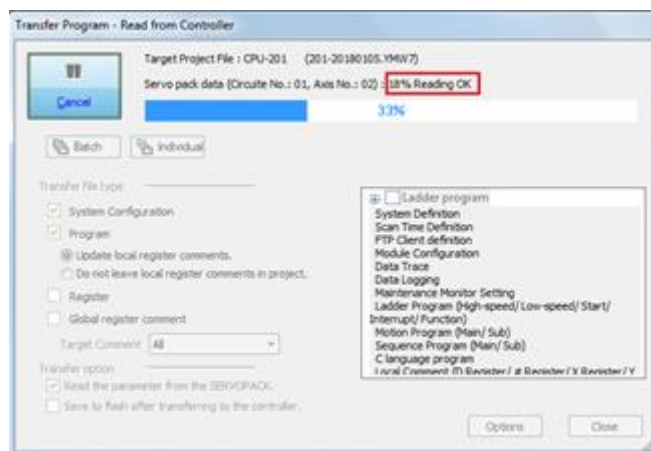
【Support Version】

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No. 6 Indication of status of transfer function was improved.

The transfer processing became to be executed every one axis, and the percentage of transferred parameter of each axis is indicated.



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No. 7 Improved the processing of real time trace when the scan time is unmatched.

When the scan time of the D register of a trace target discorded with the sampling time of 'sampling and the trigger' setting in real time trace, it became possible to begin the trace by displaying a warning message.



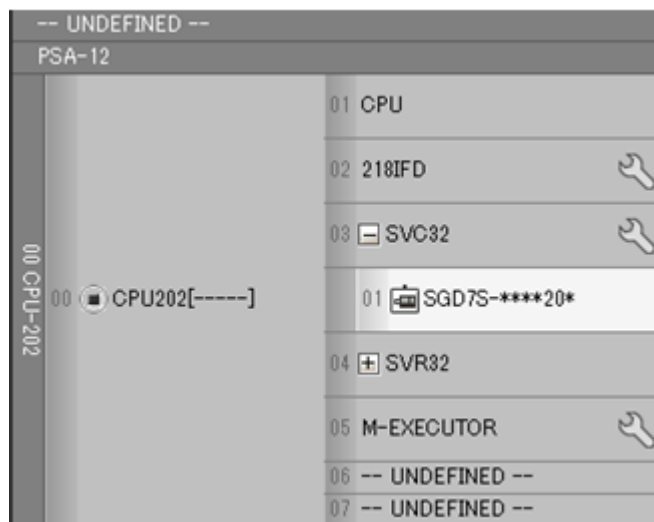
【Support Version】

○Controller

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No. 8 Improved the Initiation method of detail definition in a module configuration definition.

Detail definition can be started by clicking a detail definition icon as well as a conventional way.



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No. 9 Improved the input of a search variable of a project search.

There was a phenomenon which can't input a long character string in an input item of a search variable of a project search. So, we improved a long character string can be input in an input item of a search variable of a project search.

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○Controller

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No. 10 Improved the internal process of a motion program.

When the subprogram designated at MSEE or SSEE in a motion program was eliminated and didn't exist, it was not possible to transfer the program and create the relevant number program. So, we improved to be able to transfer the program and create related number programs.

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○Controller

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No. 11 Improved the contents of the error message when logging starts.

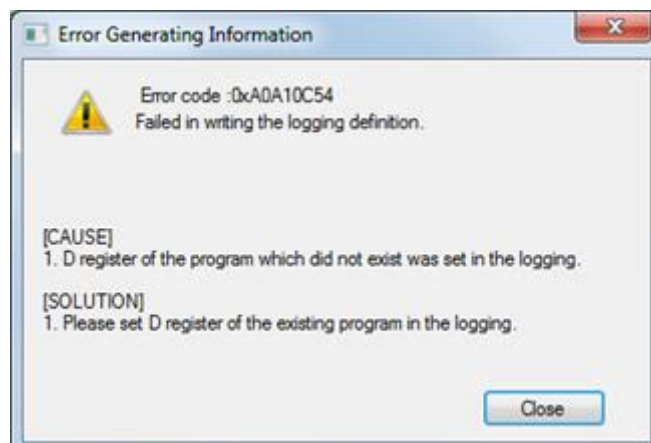
When logging started at the following condition, an indicated error message couldn't present the information which leads to its error cause.

【Conditions】

A local register of the program which doesn't exist is included in logging setting.



When logging started at the previously described conditions, it was improved that an indicated error message could present the information which leads to its error cause.



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No. 12 Improved the indication of printing the ladder editor.

When a ladder program was printed at the following condition, a difference occurred to a printout result.

[Condition]

* "Environment setting"⇒ "Ladder" ⇒ "Display" , "grid" is less than 7.

* "Environment setting"⇒ "Print" ⇒ "Ladder" , "Print the cross reference information." is "Print".



When a ladder program was printed at the previously described conditions, it was improved that a difference didn't occur to a printout result.

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○Controller

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No. 13 Improved the compilation processing in an Expression instruction.

(1)When describing only "true" and "false" as a conditional expression of if sentence of an Expression instruction, the compilation was successful.

(2)When describing an array instruction to a subscript register in an Expression instruction, compilation was successful.

We improved (1), (2) above as follows.

(1)When describing only "true" and "false" as a conditional expression of if sentence of an Expression instruction, it was improved that the compilation won't succeed.

(2)When describing an array instruction to a subscript register in an Expression instruction, it was improved that the compilation won't succeed.

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No. 14 Improved the compilation processing in a motion program.

When describing both of an INC instruction and an ABS instruction in the same line of a motion program, compilation was successful. So, when describing both of an INC instruction and an ABS instruction in the same line of a motion program, we improved that compilation won't succeed.

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No. 15 Improved the display processing in a CP ladder.

When the following procedure was executed, there was a phenomenon by which a CP ladder program is shown to the corner of the detail definition screen of MC-Configurator.

[Procedure]

1. A project file of MP3000 series is created.
2. Create 2 CP ladder program with any instruction, and save them.
3. MC-Configurator is started in the state which open the 1st program.
4. A detail definition of 218IFD is opened.
5. The 2nd program is opened in the state which open the detail definition.



We improved so that a CP ladder program might be also shown to engineering manager in the previously described procedure.

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MP2400	It is not dependent on the version.

No. 16 Improved the display of reserved words of an Expression instruction.

The following reserved words were added in a Expression instruction.

- To
- Step
- Word
- Long
- Quad
- Float
- Double
- Ftype
- Dtype

【Support Version】

○Controller

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Σ-7C	It is not dependent on the version.
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No. 17 Improved the processing of operand input of a ladder editor.

When being the cajolery processing of operand input of Double type in a ladder editor and being expressed by the value outside the reach of Double type, compilation was successful. So, when being the rounding processing of operand input of Double type in a ladder editor and being expressed by the value outside the reach of Double type, it was improved that compilation won't succeed.

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